

EDGE BELT SANDER

SAFETY

Avoid placing hand on sanding belt.

Hold small pieces with a jig or clamp.

Wear proper apparel. Do not wear gloves.

Wear eye protection.

Be sure guards are in place.

Never leave machine running when unattended.

Always disconnect power from source when changing belts or for maintenance purposes.

OPERATIONS

To change the belt, disconnect power from source, remove dust collection hood, and lock platen in vertical position. Remove belt-guard/dust-hood. Release belt tension and remove old belt. Install new belt making sure belt rotational arrows match machine rotation. Tension belt, re-install guard, and adjust tracking without the machine running.

When adjusting for vertical or horizontal operation, PLEASE NOTE that there is no 90 degree stop on the machine.

Open the blast gate and start the dust collector. Be sure there are no obstructions, then start the machine.

Use a miter gauge, fence and/or stops to safely sand wood.

End can be used for round over. Be careful of pinch points.

Only 120 grit belts provided. You can use your own belts of other grits. The belt size is 6" X 89".

Belts get clogged with sanding dust and should be cleaned with the crepe rubber stick.